

Work Order ID 166149

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166149

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Item ID: D4271-025 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: End Fitting Assembly Fwd Beam
 Start Date: 9/12/2017 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 9/14/2017 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: mm (N) Date: SEP 11 2017 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4271	D

100		0.00							
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100

Small Fab	Memo	0.69							
Small Fab	Assemble as per dwg D4271 REAM HOLE AS PER DWG CUT RIVET AT 1.130" C' SINK AT .220" X100 DEG FOR HOLE OPPOSITE TO HEAD								

110	QC5- Inspect part completeness to step on W/O	0.00							
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110

QC	Memo	0.04							
Quality Control									

120	Identify as per dwg & Stock Location: <u>st376</u>	0.00							
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120

Packaging	Memo	0.02							
Packaging									

DAS
36
9-89

DAS
16
9-89

DAS
6
9-89

SEP 25 2017

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130							DAS 21	SEP 26 2017	
QC	Memo	0.20					9-89		
Quality Control									

DAS
21
9-89 SEP 25 2017

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Parent Item: D4271-025

D4271-025

Parent Item Name: End Fitting Assembly Fwd Beam

Start Date: 9/12/2017

Required Date: 9/14/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP revA 11.07.20 new issue EC veriufied by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4149-5 *D4149-5* Eyebolt Stud		Manufactured	No			100	Each	6.0000	1	2	DAS 6	SEP 20 2017	
				<u>Location</u>				<u>Loc Qty</u>					
				ST081				6					
				160618				6		2			
D4419-1 *D4419-1* Fwd Support Plate		Manufactured	No			100	Each	4.0000	2	4	DAS 6	SEP 20 2017	
				<u>Location</u>				<u>Loc Qty</u>					
				ST090				4					
				158870				4		4			
D4281-1 *D4281-1* Spacer		Manufactured	No			100	Each	8.0000	1	2	DAS 6	SEP 20 2017	
				<u>Location</u>				<u>Loc Qty</u>					
				ST084				8					
				145905				8		2			
D4281-3 *D4281-3* Spacer		Manufactured	No			100	Each	20.0000	1	2	DAS 6	SEP 20 2017	
				<u>Location</u>				<u>Loc Qty</u>					
				ST084				20					
				156529				1					
				164274				19					

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Parent Item Name: End Fitting Assembly Fwd Beam

Start Date: 9/12/2017

Required Date: 9/14/2017

Start Qty: 2.00

Required Qty: 2.00

AN4C13A Purchased No

100 Each 36.0000 2 4

AN4C13A

BOLT

**

DAS
6
9-88

SEP 20 2017

Location Loc Qty Loc Code

GA 12

m137699 12

OVER002 24

m138230 24

MS20427M4-20 Purchased No

100 Each 63.0000 1 2

MS20427M4-20

RIVET

**

DAS
36
9-88
17/09/20

Location Loc Qty Loc Code

GA 63

118429 63

MS20615-4M18 Purchased No

100 Each 80.0000 10 20

MS20615-4M18

Rivet

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DAS
36
9-88
17/09/20
SEP 20 2017

Location Loc Qty Loc Code

GA 73

m134762 5

m138209 18

m138441 50

ST306 7

m138040 7

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Parent Item Name: End Fitting Assembly Fwd Beam

Start Date: 9/12/2017

Required Date: 9/14/2017

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

100

Each

873.0000

2

4

MS21043-4

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

85

m132803

3

m137371

82

OVER007

300

m138408

300

Return2017

21

m136192

21

ST302

427

m137170

300

m137886

127

NAS1149C0432R

Purchased

No

100

Each

1,549.000

4

8

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

235

m134676

235

ST260a

1000

m138441

1000

ST266

314

m137459

314

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